

Abstract

A method of producing a hinged-lid packet of cigarettes having an inner wrapping formed by folding a first blank of foil about a group of cigarettes: an outer package formed from a second blank folded about the inner wrapping to define a body and a lid hinged to each other; and a collar formed by folding a third blank and interposed between the inner wrapping and the outer package; the method including the steps of juxtaposing and connecting the third blank to the first blank in laterally offset mutual positions; forming on the first blank fold lines located as a function of the aforementioned mutual positions; and simultaneously folding the first and third blank about the group of cigarettes.